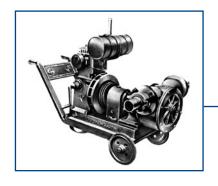




### **Company History**

Founded in 1932 by Paolo Garbarino



1932 Wine Industry field



**60's** Marine field



**50's** Italian Navy Supplier



80's Industrial field



# **Location in Italy**



Acqui Terme (AL), Piedmont

- HEADQUARTERS



### **Company Features**

**Tailor Made products** High quality standards Long experience High flexibility Technical consultancy After sales Warehouse - Spare parts **Materials** 



## **Quality Standards**

ISO 9001:2015

by RINA

ISO 14001:2015

by RINA

#### **AQAP 2110**

by the Italian Ministry of Defence since 1987

#### **Classification societies:**

RINA, ABS, BV, LR, DNV GL, NKK, RS, RRR





# Markets: marine&offshore, navy and industry

#### Marine&Offshore

supplier of major shipyards in Europe and Asia, ship owners worldwide, world market leader in cruise shipbuilding

#### Navy

official supplier of the Italian Navy since 1950, supplier of several foreign navies

#### **Industry**

pumps specifically manufactured for industrial applications and different type of plants



## **Marine&Offshore**





# **Shipyards References**



























































## **Vessels Type**

- CRUISE VESSELS
- MEGA YACHTS
- WORK BOATS:

Tug boats,

Supply vessels,

AHTS,

Oceanographic/research vessels.

- GENERAL CARGO SHIPS
- CONTAINER CARRIERS
- BULK CARRIERS
- OIL TANKERS/OBO's
- FERRIES, RO-RO / PAX

• OFFSHORE:

Semi-Sub platforms,

Drilling platforms,

Drilling ships,

FPSO's

- LPG / LNG
- CHEMICAL/PRODUCT CARRIERS
- OTHERS:

Floating Docks,

Floating Power Stations,

Heavy Bulk Cargo Barges,

Pipe laying vessels



### **Cruise References**



















































# Marine and Naval Applications

- Main and auxiliaries cooling
- Ballast service
- Bilge service
- Deck water sealing
- Sludge
- Sewage transfer
- Main engine lub oil system
- Lub oil, fuel oil, waste oil transfer
- Boiler feed

- Economizer circulation
- Fire fighting & general services
- Fresh water system
- AC chilled water circulation
- HT/LT circulation
- Grey / Black water handling
- Water chilling
- Scrubber system
- Ballast water treatment









# **Naval Quality Standards**



- NATO AQAP-2110
- Military Standards MIL STD:
- Mechanical Vibrations MIL STD 167-1
- Airborne Sound MIL STD 740 1



- Structure borne vibrations MIL STD 740 2
- Shock Test MIL S 901 D
- Non magnetic executions







### **Naval Yards**

- Fincantieri Italy
- Intermarine Italy
- NAVAL Group France
- Chantiers de l'Atlantique France
- Chantiers Piriou France
- CMN France
- Navantia Spain
- Umoe Mandal Shipyard Norway

- Schelde Naval Shipbuilding Holland
- Elefsis Shipyard Greece
- Remontowa Shipbuilding Poland
- Boustead Naval Shipyard Malaysia
- Hyundai Heavy Industries Korea
- ST Marine Singapore
- PT Pal Indonesia
- Arsenal de Marinha do Rio de Janeiro Brazil

# **Vessels Type**

- Aircraft Carriers
- Submarines
- Frigates
- Mine Hunters
- Corvettes

- Destroyers
- Patrol Boats
- Oceanographic vessels
- Training vessels



### **Naval References**

#### **Europe:**



Italian Navy



French Navy



Spanish Navy



Finnish Navy



Royal Norwegian Navy



Royal Netherlands Navy



Belgium Navy



Russian Navy



Hellenic Navy



Polish Navy



Bulgarian Navy

#### Asia:



Iraqi Navy



Qatari Navy



• U.A.E. Navy



Royal Navy of Oman



Bangladesh Navy



Republic of China Navy



Philippine Navy



Royal Thai Navy



Royal Malaysian Navy



Singapore Navy



Indonesian Navy



### **Naval References**

#### **Africa:**



Algerian Navy



Royal Moroccan Navy



• Libyan Navy



Nigerian Navy



Angolan Navy



South African Navy

#### **America:**



Mexican Navy



Venezuelan Navy



Ecuadorian Navy



Peruvian Navy



Brazilian Navy



# Industry





### **Industrial Plants**

- Desalination plants
- Power plants
- Sewage, water treatments
- Paper industries
- Sugar industries
- Processing plants:
  up-stream applications

- Chemical and petrochemical plants
- Pharmaceutical industries
- Steelworks
- Refineries
- Painting plants
- Acrylic fibers production plants





# **Industrial Applications**

- Cooling service
- Sea water service
- Acid and alkaline liquids with suspended solids transfer
- Hydrocarbons transfer
- Condensate and gaseous fluids transfer
- Drain service

- Reverse osmosis
- Boiler feed
- Chemical services
- Air conditioning, air cooling, chilled water services
- Oil&gas upstream various services
- Screen wash system service





### **Industrial References**

















































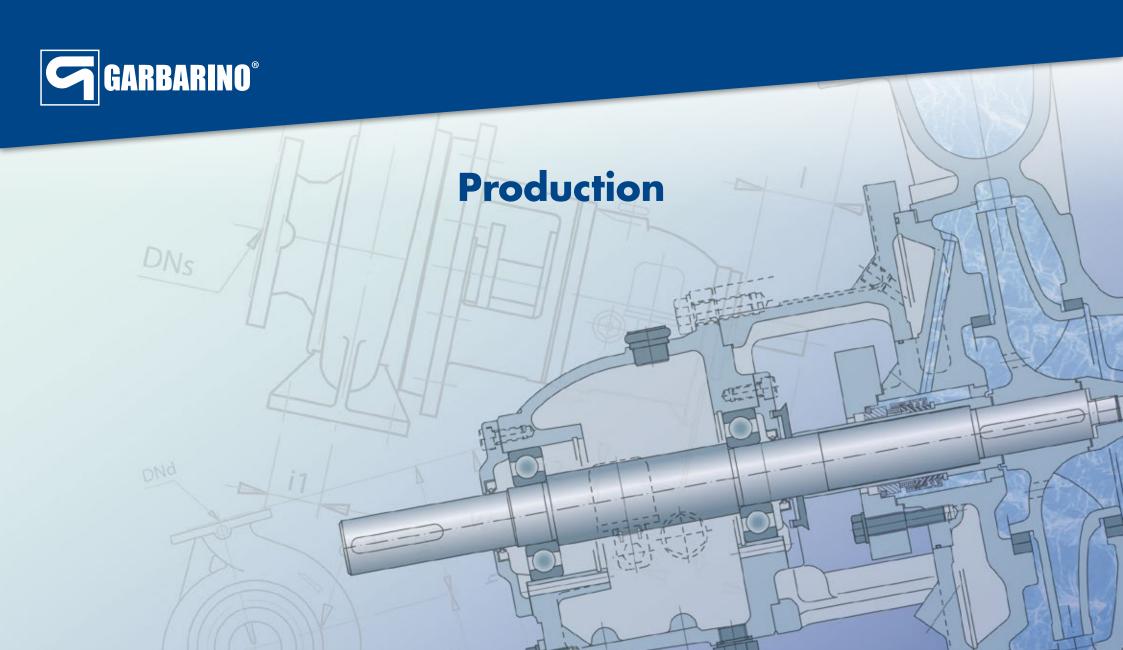














### **Products**

**CENTRIFUGAL PUMPS** 

**MU** pumps according to EN 733

**MU-L** vertical in line pumps

**MU-LDS** vertical in line double suction pumps

**VS** vertically suspended line-shaft pumps

**MCA** recessed impeller torque flow pumps

**CN** chemical pumps according to ISO 2858-5199

**ZN** diathermic oil circulation pumps

**BT** side channel pumps

**G** multistage pumps

**GH** multistage high pressure pumps

**MM** fire fighting naval pumps

**MPF** portable diesel engine fire pumps

**VL** main engine lubrication pumps

**AD** self-priming pumps with open impeller

#### **POSITIVE DISPLACEMENT PUMPS**

P hollow oscillating disk pumps

**IN** gears pumps

**SWL** piston pumps

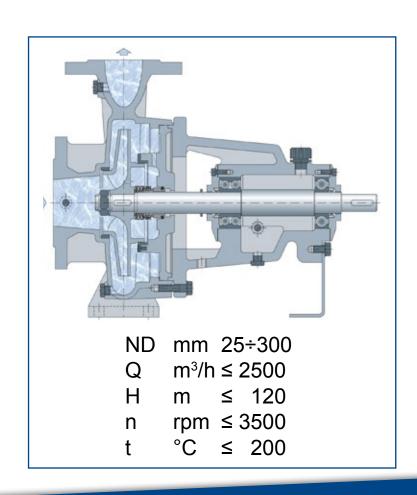


## Horizontal pump (according to EN 733)

- Self-priming by liquid ring or air ejector
- Disassembly back pull out system
- Oil Lubrication

- Bare shaft and close-coupled executions
- Exchangeable components
- Easy-replaceable wear rings



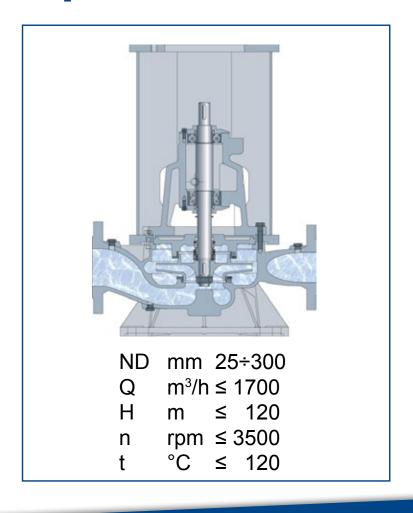




## Vertical in line pump

- Space saving configuration
- Higher structural stiffness: baseplate casted with casing
- Self-priming by liquid ring or air ejector
- Disassembly back pull out system flexible coupling with spacer
- Grease Lubrication
- Bare shaft and close-coupled executions
- Exchangeable components



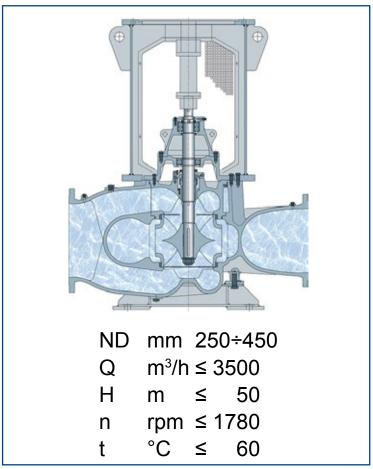




# In line double suction pump

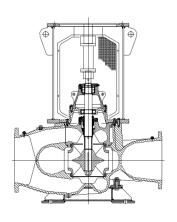
- Low NPSH and no axial thrust
- Double volute casing and double suction impeller
- Double volute for minimum radial load on impeller
- Back pull out for internal part without motors and pipes removing

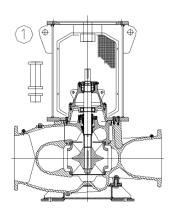


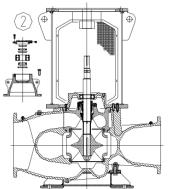




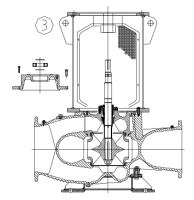
# **Back pull-out system**

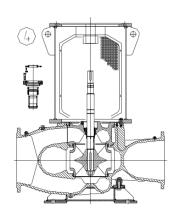


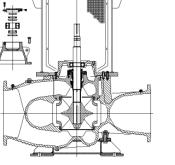




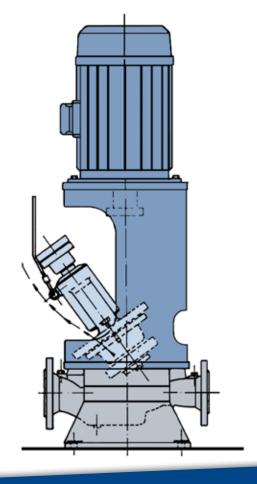
MU-LDS sequence





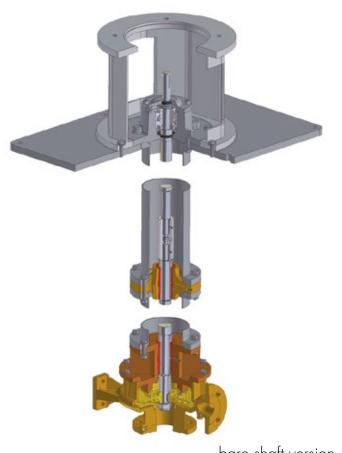






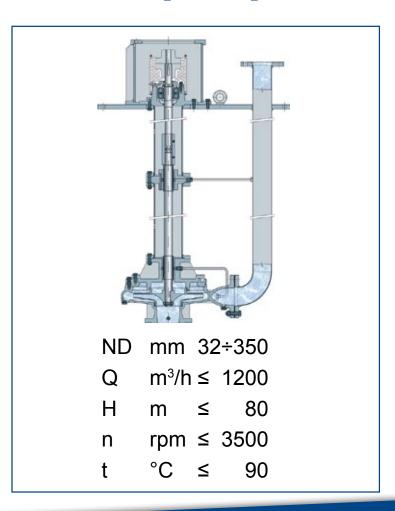


# Vertically suspended line-shaft pump









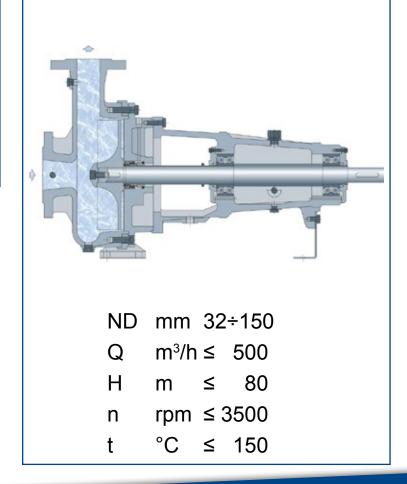


# Recessed impeller torque flow pump











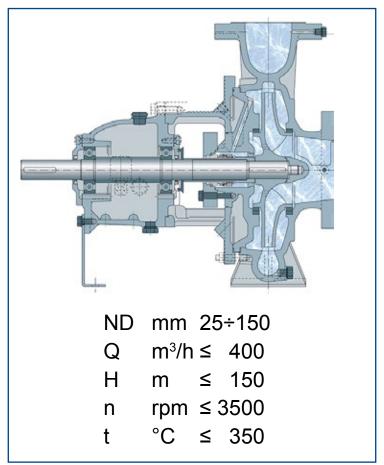
# **Chemical pump**

according to ISO 2858-5199



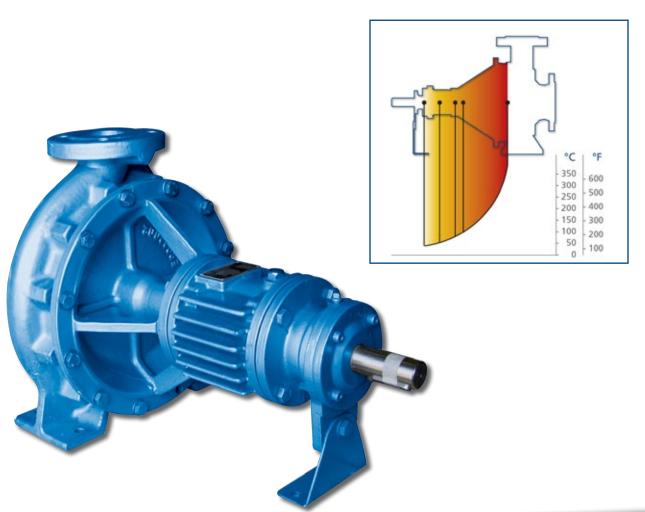


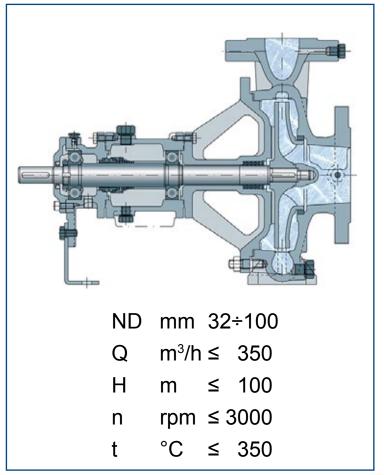
coupling and baseplate version





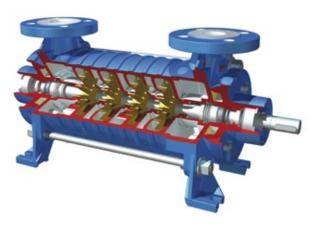
# Diathermic oil circulation pump







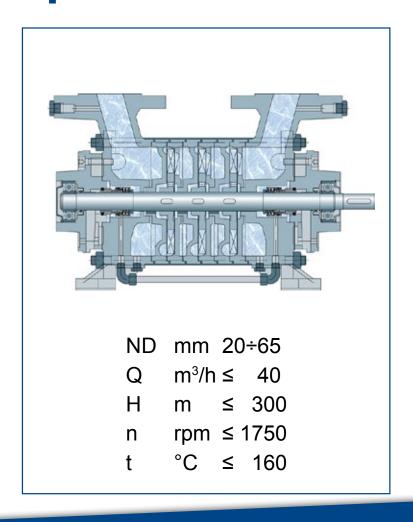
# Side channel pump



bare shaft version

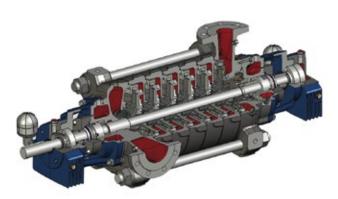




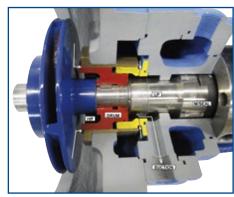




# Multistage high pressure pump

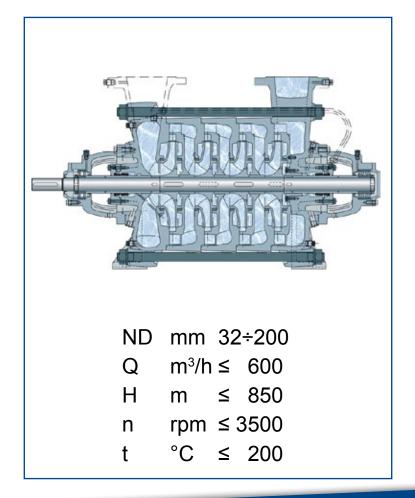


bare shaft version (GH)



patented throttling device in order to reduce the recirculation flow from balancing drum to suction

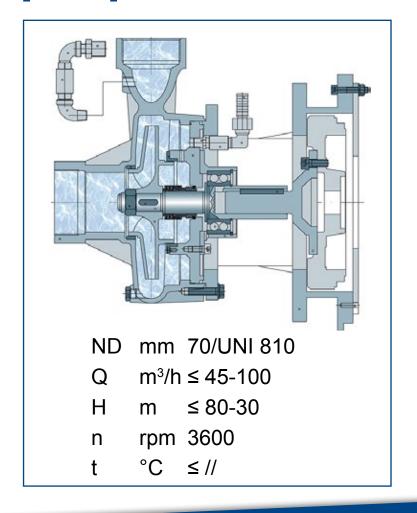






# Portable fire pump

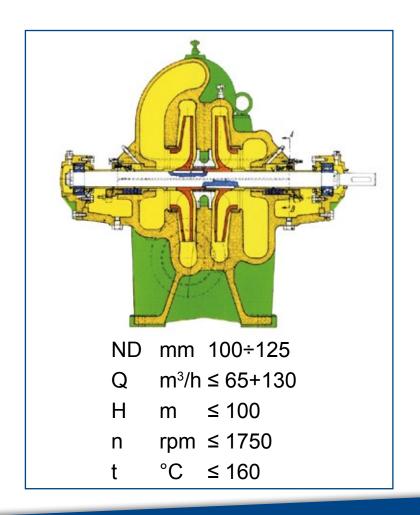






# Fire fighting naval pump

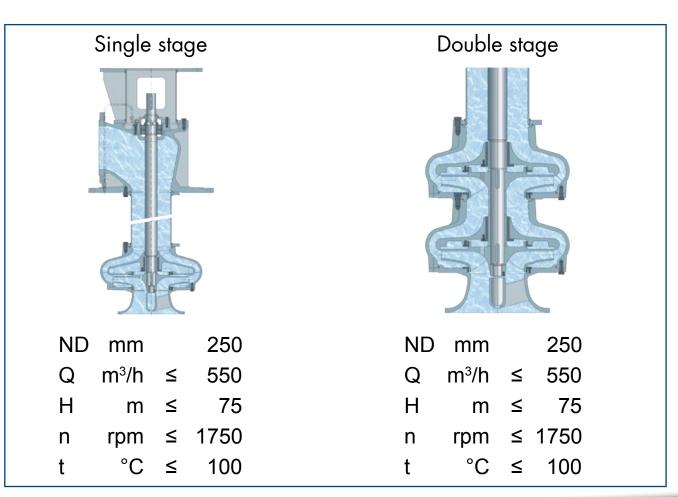






# Main engine lubrication pump

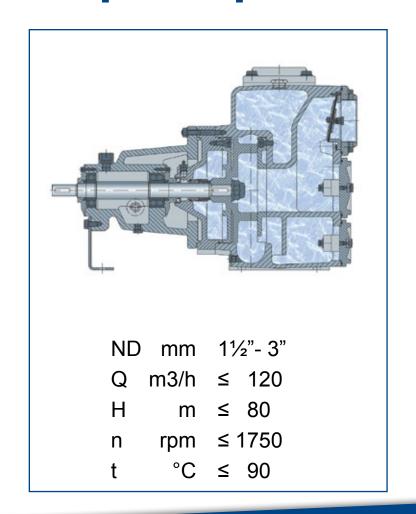






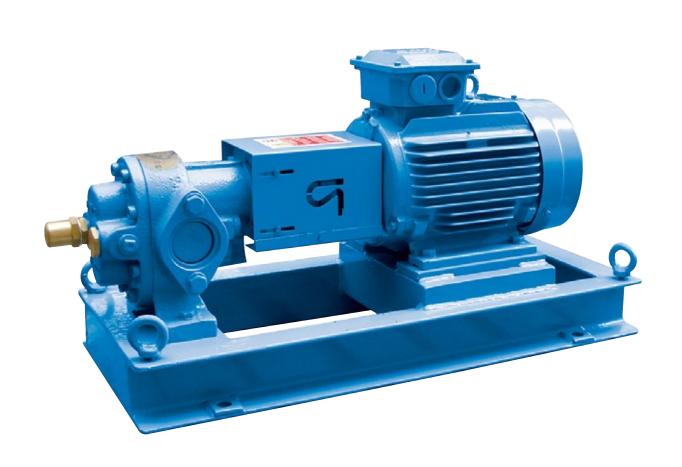
# Self-priming pumps with open impeller

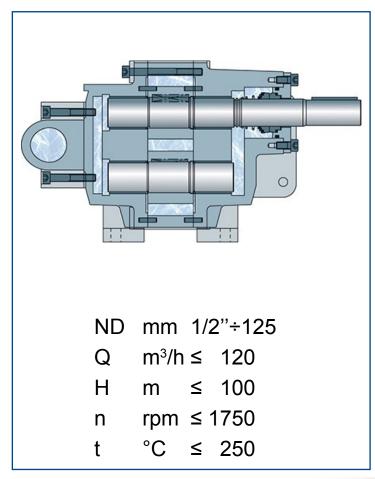






# Gears pump

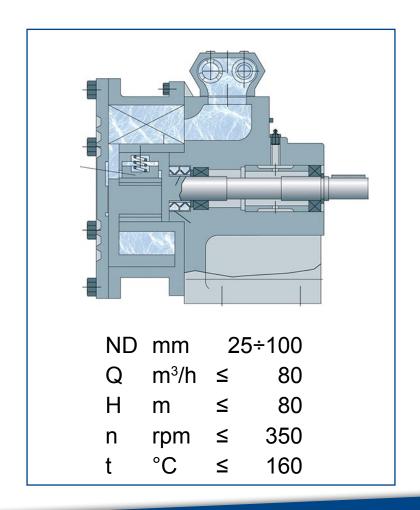






# Hollow oscillating disk pump

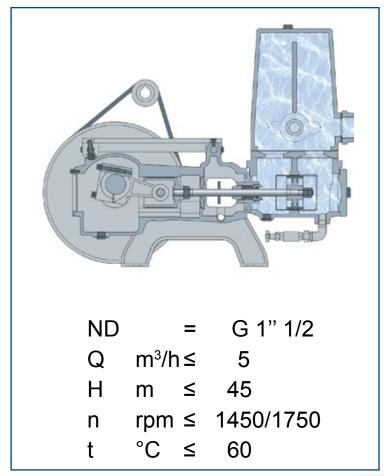






# Piston pump







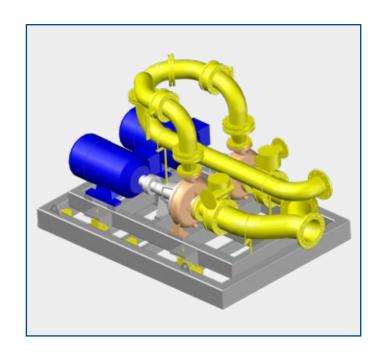
# **Quality Tests and Procedures**

- Hydrostatic pressure testing to avoid leakage
  (1,5 nominal pressure 30 mins minimum)
- Performance test at 3 working points:
  - contractual working point
  - 50% contractual working point
  - 120% contractual working point
- Bearings temperature control
- Vibration test (according to ISO 10816-1)
- Structural noise
- Wear components hardness test

- Chemical analysis/mechanical properties for casing, impeller and shaft
- Impeller balancing
- Shaft ultrasonic examination
- Magnetic particle examination
- Penetrant dye examination
- RX examination on welding piping
- Strip down test
- Motor test certificate
- Painting/Packing check
- Final documentation review



## **Modules**



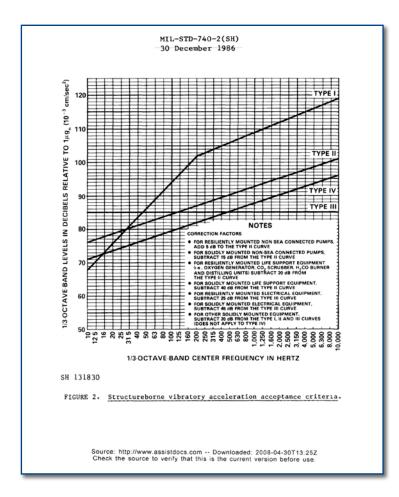


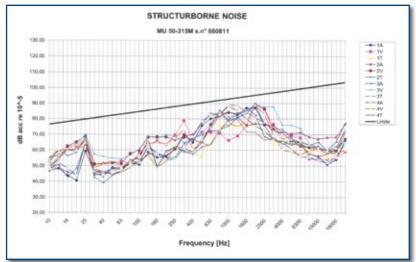


Air Conditioning Chilled - Water Module - Pump type MU 100-315



## Vibration, Airborne, Structurborne Noise Testing













### **Materials**

- Cast Iron (Grey Cast Iron G25, Nodular Cast Iron GS400 and GS600, Ni-Resist Cast Iron)
- Bronze (Tin Bronze B10 And BZN4, Nickel-Aluminium Bronze ASTM B148-C95800)
- Martensitic Stainless Steel (AISI 410 420), Austenitic Stainless
- Steel (AISI 304, AISI 304 L, AISI 316 L, AISI 317 L)
- Duplex and Superduplex (ASTM A890 GR. 4a, 5a, CD4MCU)
- Special Alloys (Monel, Hastelloy, Alloy 20, Incoloy 825)

Any other material combination can be supplied.



